

PRESSURE TEST AT AMBIENT TEMPERATURE

#1	DESCRIPTION	
P	Pressure Test at Ambient Temperature	
#2	MODE	
I	Internal Pressure Test	
E	External Pressure Test	
#3	MEDIUM USED TO TEST PART	
1	Nitrogen (std gas test)	
2	Hydrostatic Test (Water) -- std fluid test	
3	Helium -- Very sensitive gas test	
4	Hydraulic Oil	
5	Air -- std for vacuum test	
X	Other, Specify (state medium used to test part)	
#4	PART OF PRODUCT TO TEST	
C	Connection -- thread (male or female), flange, sanitary cap, etc.	
T	Transition (used to test hermetic seals)	
S	Stem & Tip Test (mode usually internal test)	
X	Other, specify	
#5	PRESSURE TO BE TESTED (PSIG)	
P	Number value in PSIG to use for testing (customer supplied #)	
O	50 PSIG (JMS std for oil seal fittings)	
F	Per ASME B16.5 (check flange material and rating to determine)	
V	-5 PSIG (using vacuum) -- JMS std for vacuum test	
Z	150 PSIG (JMS std pressure test)	

P	I	1	C	Z
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